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Publication date:
2012

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Citation (APA):
Mogensen, M. B. (Author). (2012). Electrolysis and recycling of CO₂ into CO₂-neutral fuels. Sound/Visual production (digital)

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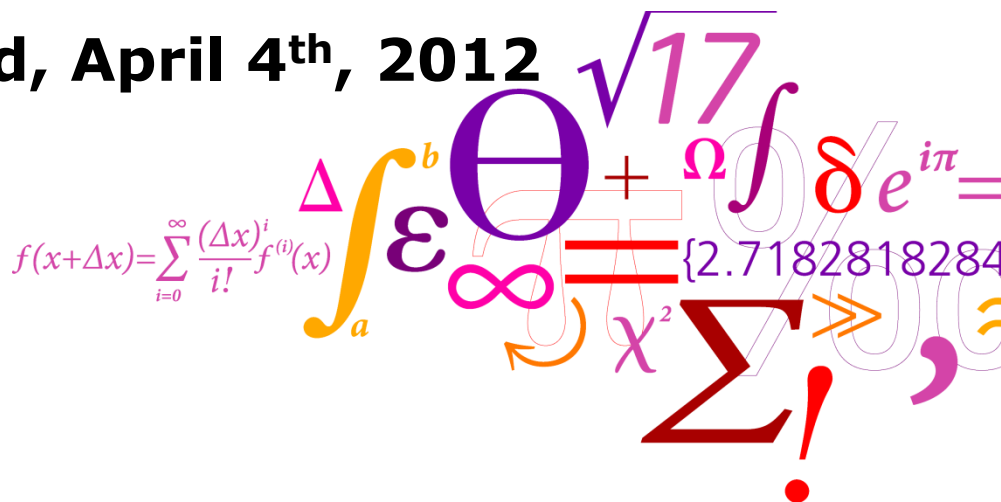
Electrolysis and recycling of CO₂ into CO₂-neutral fuels

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Carbon Capture and Utilisation

University of Sheffield, April 4th, 2012



Contributing colleagues

In alphabetic order:

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Chairman**

Outline

- 1. Introduction**
- 2. Potential availability of renewable energy**
- 3. Electrolysis is necessary**
- 4. Synthetic fuels via syngas**
- 5. Motivation for synthetic hydrocarbons**
- 6. Visions**
- 7. Thermodynamics**
- 8. Haldor Topsoe Technology**
- 9. Economy**
- 10. Concluding remarks**

Introduction

- **Wish to increase the production of sustainable and CO₂ neutral energy - "green house" effect – not enough inexpensive oil**
- **Denmark aims to become independent of fossil fuel by 2050.**

**Energy strategy 2050 - from coal, oil and gas to green energy,
The Danish Government, February 2011,**

http://www.ens.dk/Documents/Netboghandel%20-%20publikationer/2011/Energy_Strategy_2050.pdf

- **Natural to look for photosynthesis products (biomass), but not enough biomass**

H. Wenzel, "Breaking the biomass bottleneck of the fossil free society", Version 1, September 22nd, 2010, CONCITO,

<http://www.concito.info/en/udgivelser.php>

Enough renewable energy?

- Yes, fortunately, enough is potentially available.
- The annual global influx from sun is ca. $3 - 4 \cdot 10^{24}$ J - marketed energy consumption is ca. $5 \cdot 10^{20}$ J;
 - 1) A. Evans et al., in: Proc. Photovoltaics 2010, H. Tanaka, K. Yamashita, Eds., p. 109.
 - 2) Earth's energy budget, Wikipedia,
http://en.wikipedia.org/wiki/Earth's_energy_budget.
 - 3) International Energy Outlook 2010, DOE/EIA-0484(2010), U.S. Energy Information Administration,
<http://www.eia.gov/oiaf/ieo/index.html>
- Earth's surface receives at least ca. 6 - 8,000 times more energy than we need. In deserts, intensity is higher than average at the same latitude – dry air

Area needed

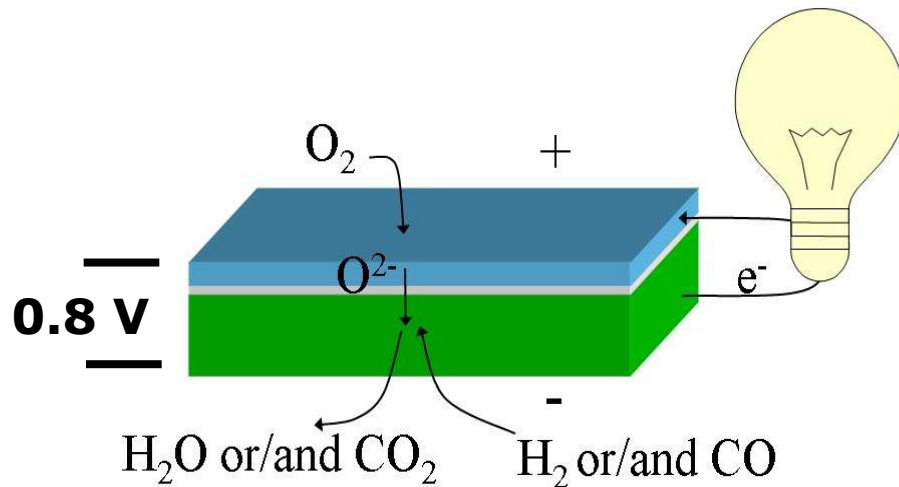
- **If 0.2 % of the earth's area (ca. 1 mill. km² or 15 % of Australia) and if collection efficiency = 10 %, we get enough energy.**
- **Besides solar we also have geothermal and nuclear (fusion and fission) potential energy sources.**
- **CO₂ free nuclear - more efficient if affordable storage technology is available.**
- **Important part of the solar energy is actually converted to biomass, hydro and wind energy – easier to harvest.**

We need electrolysis

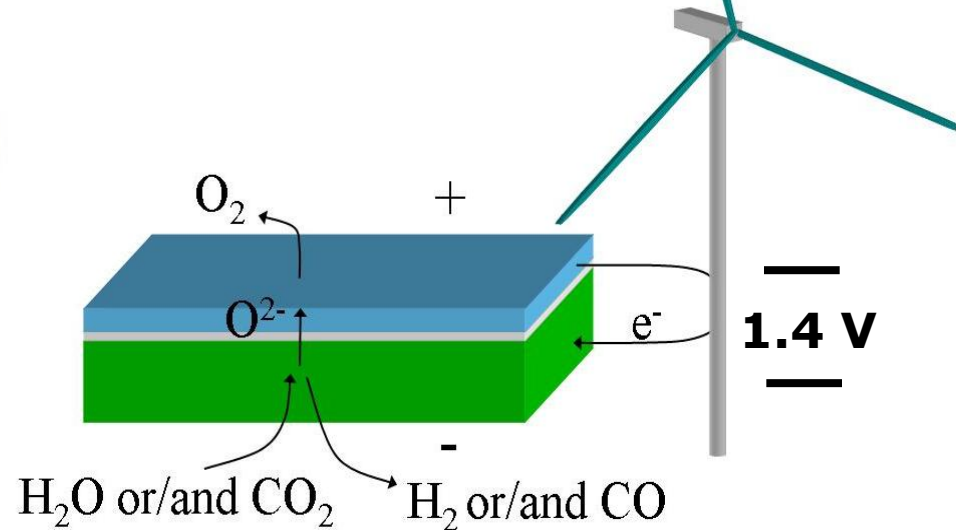
- **Many technical principles are pointed out as suitable for storage technologies:**
 - pumping of water to high altitudes
 - batteries
 - superconductor coil (magnetic storage)
 - flywheels
 - Thermo-chemical looping
 - Solar Thermal Electrochemical
 - Photo-electrochemical HER and CO₂ reduction
- **All are very important! But: first 4 are not for long distance (> 500 km) transport. 3 last are early stage research - may prove efficient in the future.**
- **Therefore, within a foreseeable future: **Electrolysis is necessary in order to get enough renewable fuels!****

Principle of electrolysis (SOC)

A SOFC



B SOEC



850 °C EMF ca. 1.1 V

Working principle of a reversible Solid Oxide Cell (SOC). The cell can be operated as a SOFC (A) and as a SOEC (B).

Production of syngas (SOEC case)

Reaction Schemes:

The overall reaction for the electrolysis of steam plus CO₂ is:



This is composed of three partial reactions. At the negative electrode:



and at the positive electrode:



Production of syngas from H₂ and CO₂

The water-gas shift (WGS) reaction:



By condensation of the water pure syngas is obtained

Methane synthesis

If H₂ only is produced by low temperature electrolysis:

- **CO₂ + 4 H₂ → CH₄ + 2 H₂O** **Sabatier reaction**
or
- **make syngas from CO₂ by shift reaction and then:**
 - **CO + 3 H₂ ⇌ CH₄ + H₂O**
 - **Ni - based catalysts,**
 - **190 °C – 450 °C**
 - **3 MPa, i.e. pressurized**
 - **in principle possible to produce inside SOEC stack on Ni-electrode, but CH₄ not stable at 650 °C +**

- $\text{CO} + 2 \text{H}_2 \rightleftharpoons \text{CH}_3\text{OH}$
- $2 \text{CO} + 4 \text{H}_2 \rightleftharpoons (\text{CH}_3)_2\text{O} + \text{H}_2\text{O}$
- A Cu/ZnO-Al₂O₃ catalyst
- 200 °C - 300 °C
- 4.5 - 6 MPa, again the electrolyser should be pressurized

Why synthetic hydrocarbons?

The energy density argument

Type	MJ/l	MJ/kg	Boiling point °C
Gasoline	33	47	40 - 200
Dimethyl ether - DME	22	30	- 25
Liquid hydrogen	(10)	(141)	-253
Water at 100 m elevation	10^{-3}	10^{-3}	
Lead acid batteries	0.4	0.15	
Li-ion batteries	1	0.5	

Why synthetic fuel?

The power density argument

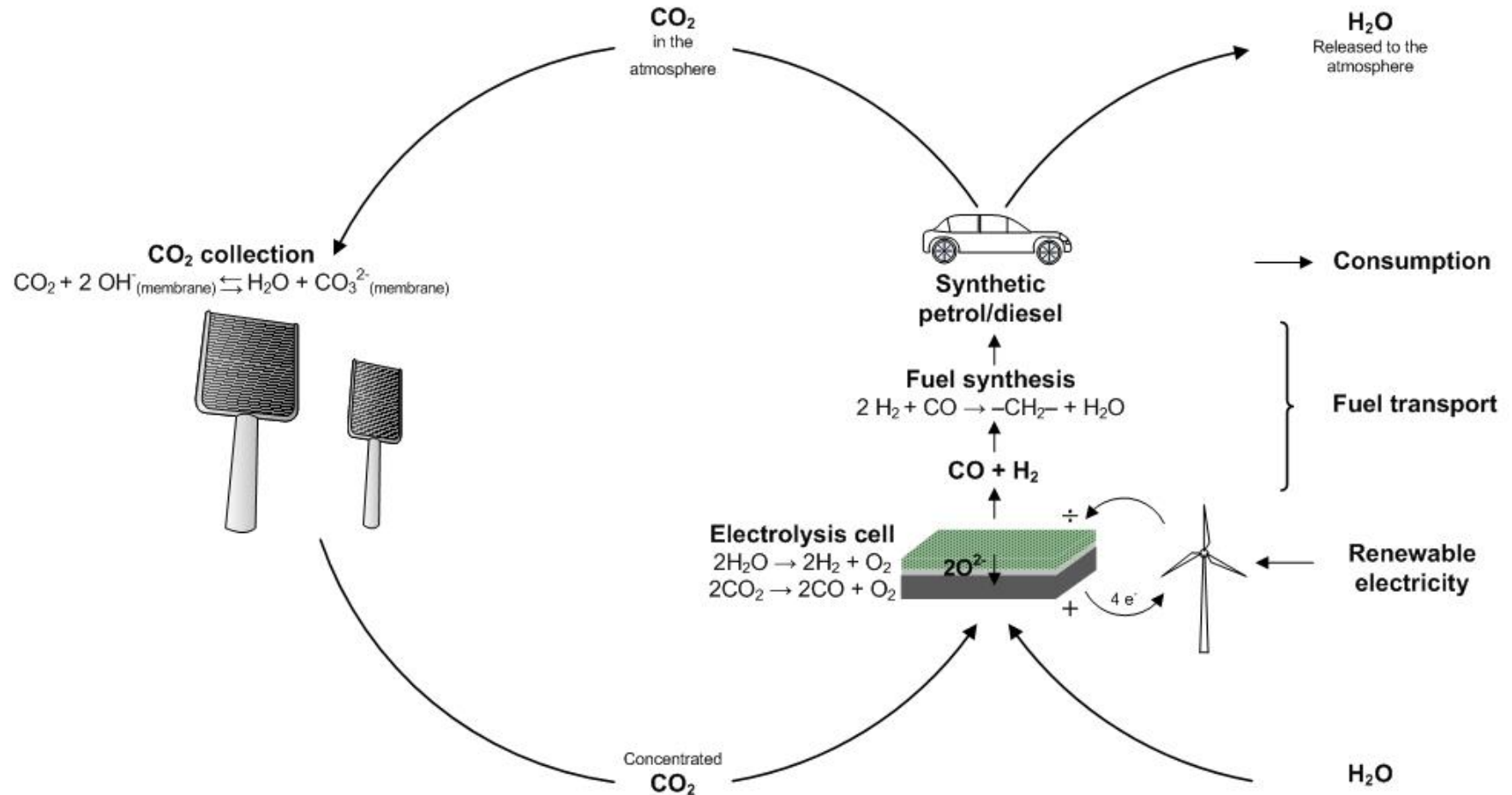
- **Gasoline filling rate of 20 L/min equivalents 11 MW of power and means it takes 2½ min to get 50 l = 1650 MJ on board**
- **For comparison: Li-batteries usually requires 8 h to get recharged. For a 300 kg battery package (0.5 MJ/kg) this means a power of ca. 3.5 kW i.e. it takes 8 h to get 150 MJ on board.**
- **The ratio between their driving ranges is only ca. 5, because the battery-electric-engine has an efficiency of ca. 70 % - the gasoline engine has ca. 25 %.**

Visions for synfuels from electrolysis of steam and carbon dioxide

- 1. Big off-shore wind turbine parks coupled to a large SOEC – produce CH_4 (synthetic natural gas, SNG) - feed into existing natural gas net-work (in Denmark).**
- 2. Large SOEC systems - produce DME, gasoline and diesel - Island, Canada, Greenland, Argentina, Australia ... geothermal, hydro, solar and wind.**
- 3. Target market: replacement of natural gas and liquid fuels for transportation**
- 4. All the infrastructure exists!!**

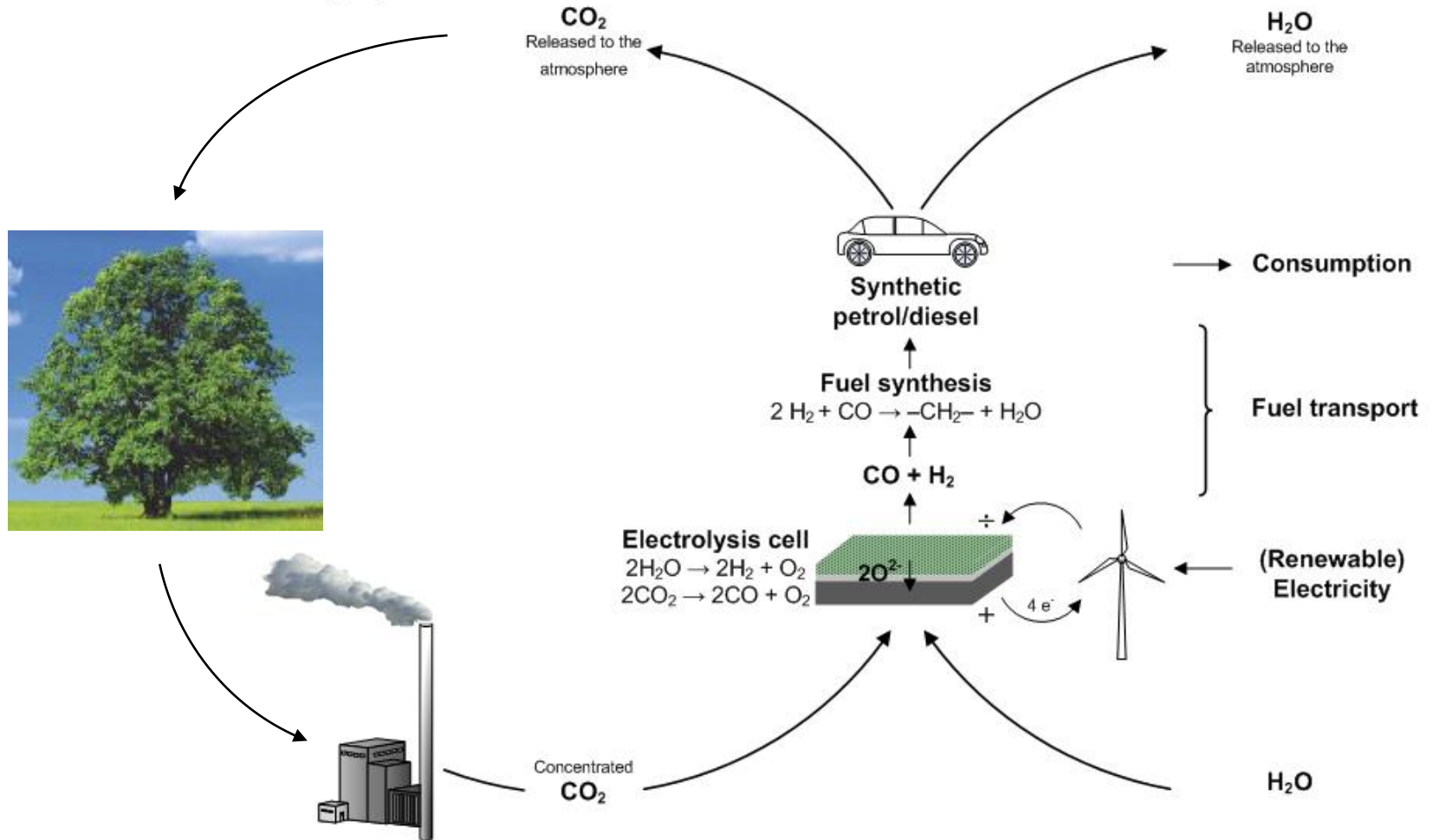
Vision, co-electrolysis for transport fuels

Long term realisation - CO₂ capture from the atmosphere



Vision, Biomass CO₂ recycling

Short term realisation - CO₂ capture from industrial sources



First conclusion

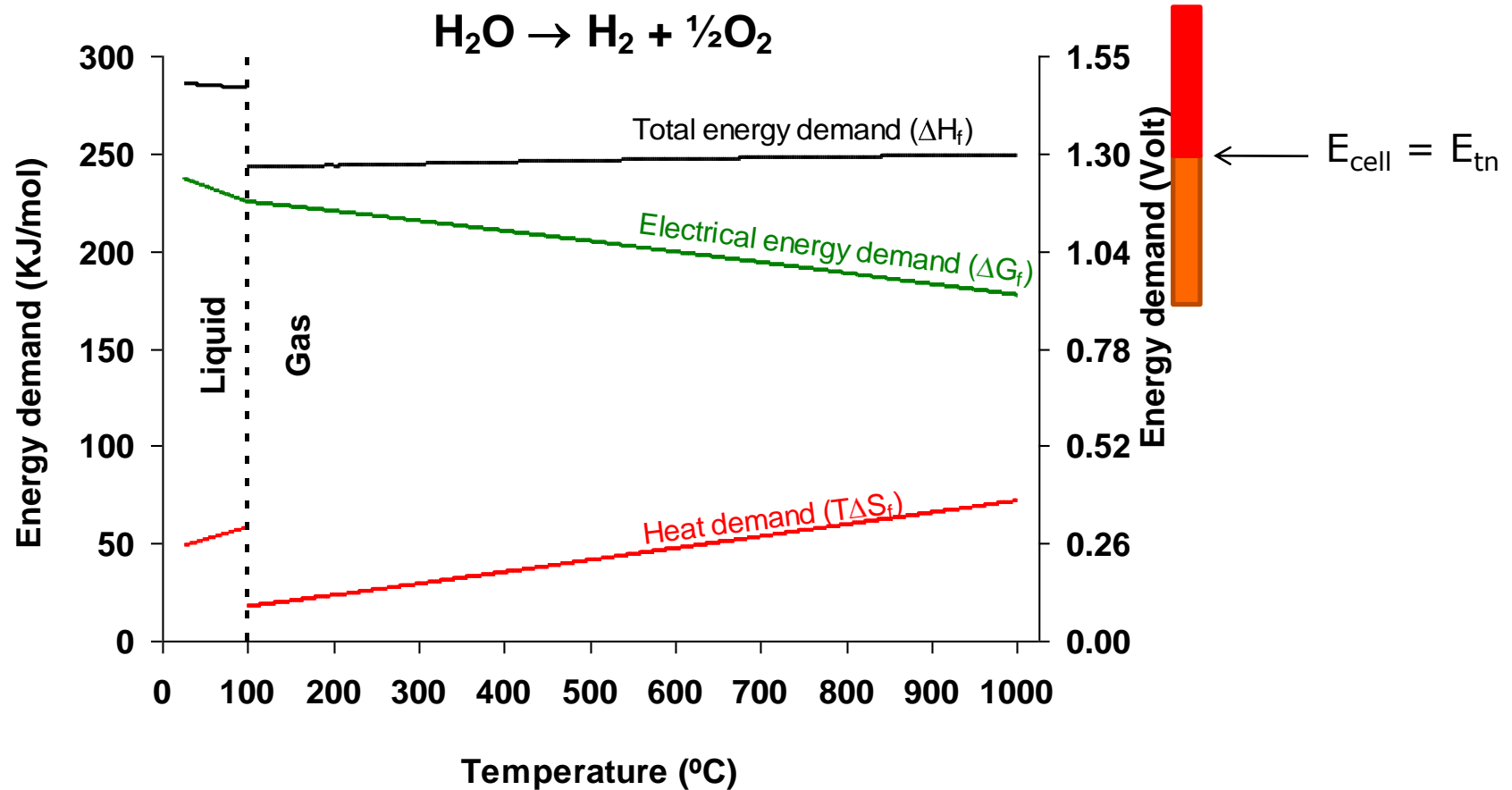
There is probably a need for all kinds of energy conversion and storage technologies in the future, but:

Electrolyser combined with catalytic reactor for liquid hydrocarbons and CH₄ (SNG) is the type we need the most

Preferably, the electrolysers cells should be reversible – i.e. the very same stack should be able to operate in fuel cell mode using the synthetic fuel



Thermodynamics



$$\text{Energy ("volt")} = \text{Energy (kJ/mol)} / 2F$$

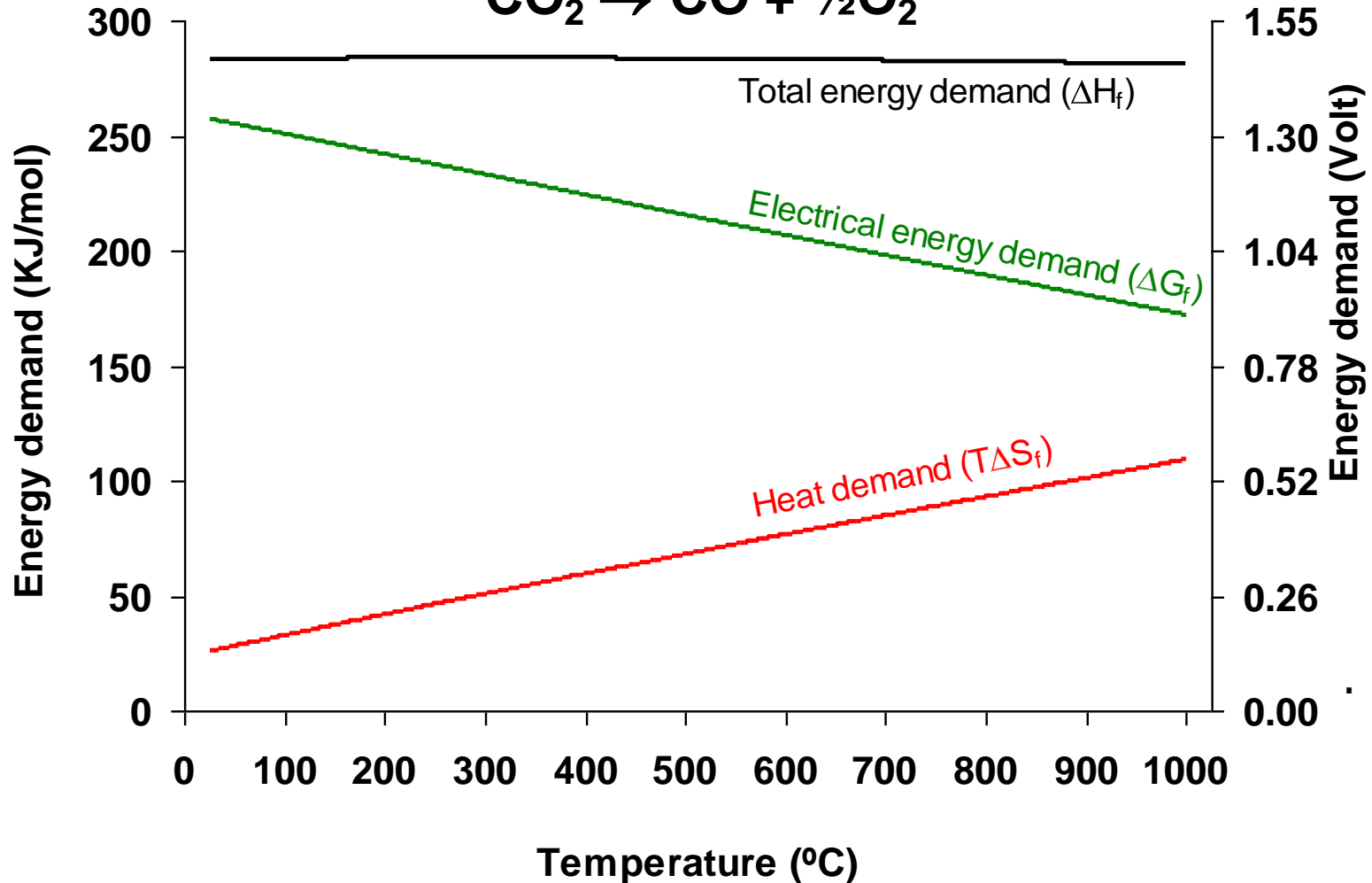
$$i \propto E_{\text{cell}} - \Delta G / 2F$$

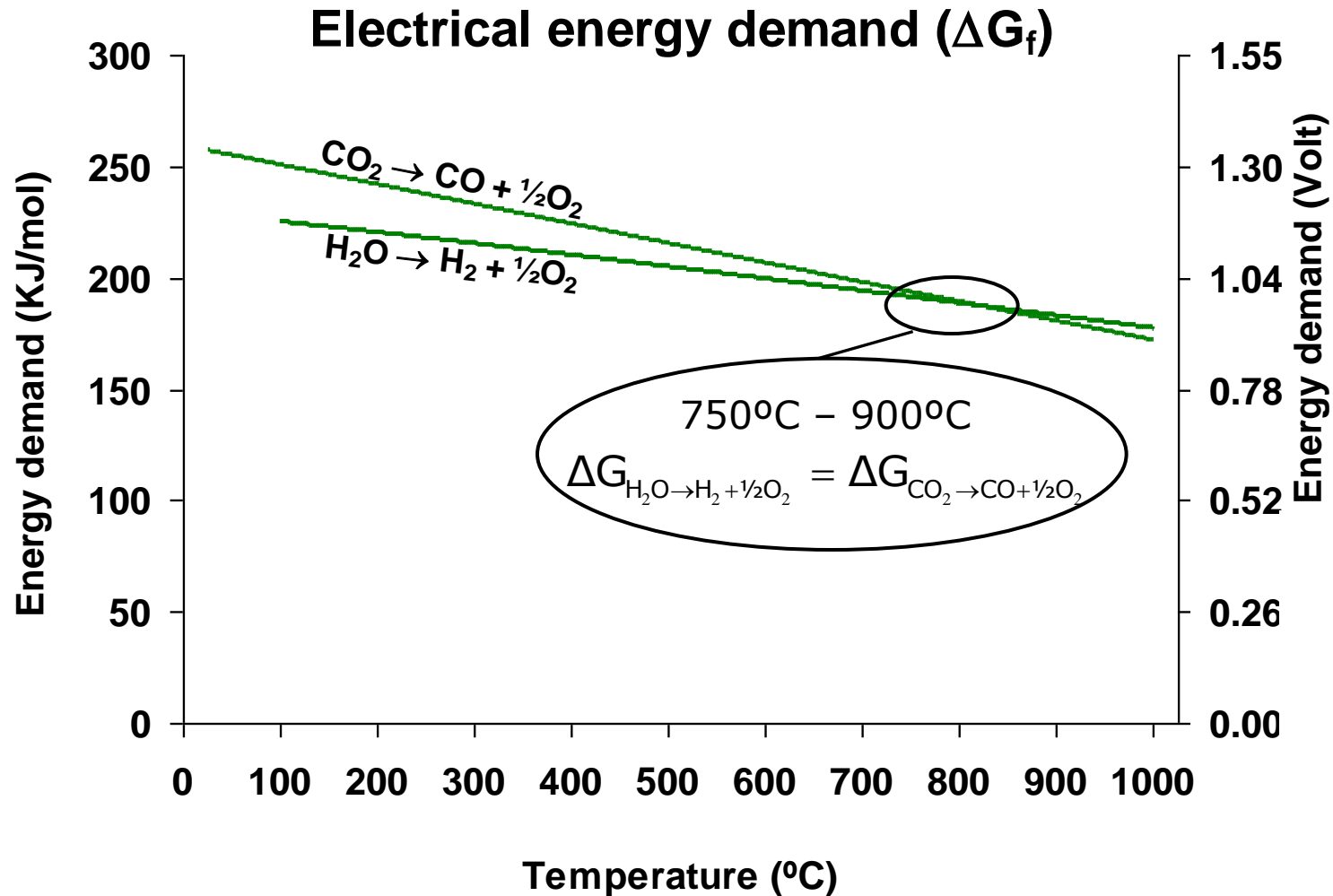
$$E_{\text{tn}} = \Delta H / 2F$$

$$\text{Price} \propto 1/i \quad [\text{A/cm}^2],$$

$$\Delta H / \Delta G > 1, \quad \eta = 100 \% \text{ at } E = E_{\text{tn}} \text{ (no heat loss)}$$

Thermodynamics



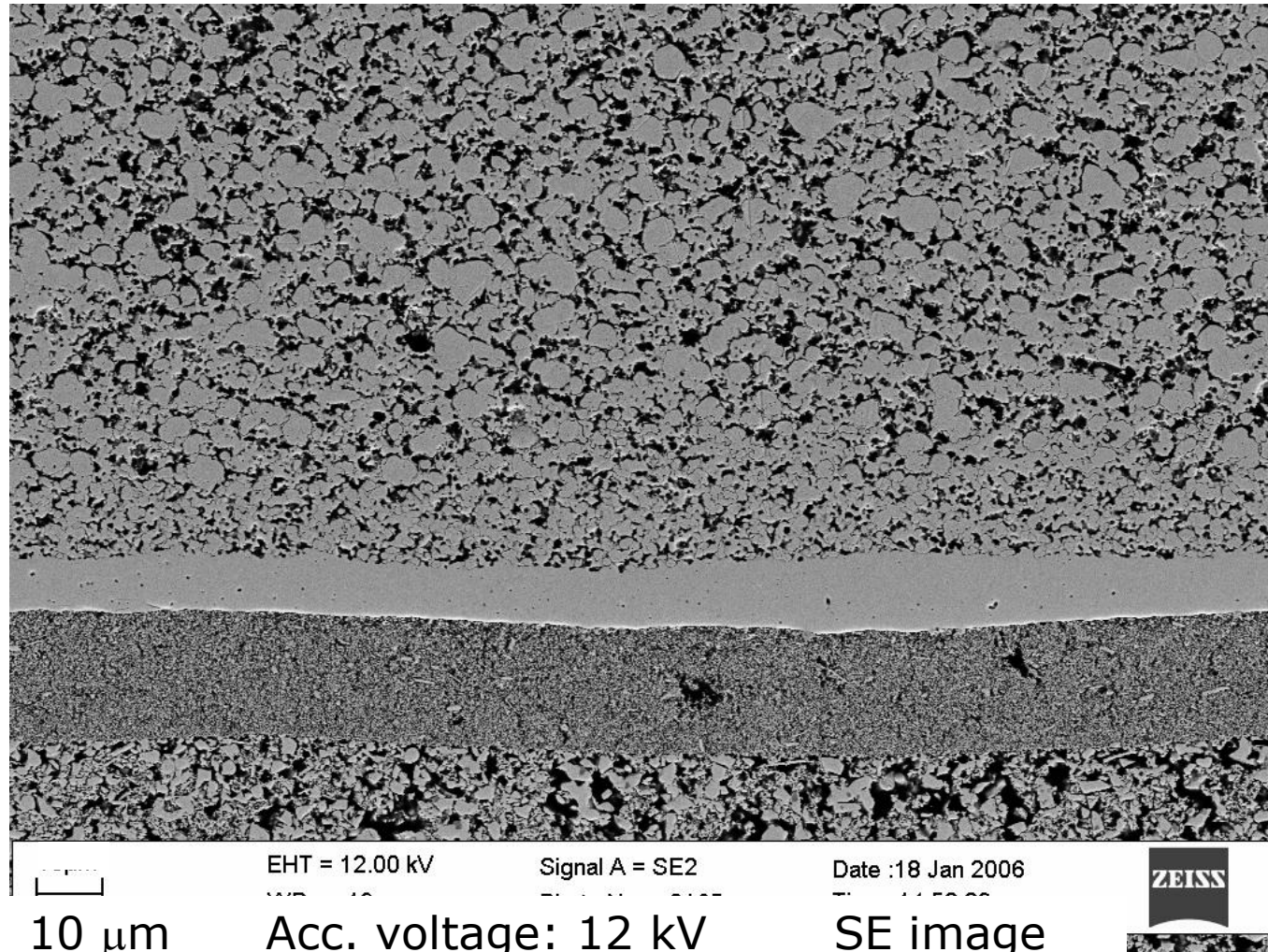


More about SOC

A solid oxide cell is an electrochemical cell, which can:

- 1. Convert $\text{H}_2\text{O} + \text{CO}_2$ and electric energy into O_2 (at the + pole) and $\text{H}_2 + \text{CO}$ (syngas) - may be turned catalytically into e.g. CH_3OH - SOEC**
- 2. Convert O_2 (from air) and energy rich gases (e.g. hydrocarbons or ammonia) into electric energy - produces electric power - SOFC**

Ni-YSZ supported SOC



Ni/YSZ support

Ni/YSZ electrode
YSZ electrolyte

LSM-YSZ electrode

10 μm

EHT = 12.00 kV

Signal A = SE2

Date : 18 Jan 2006

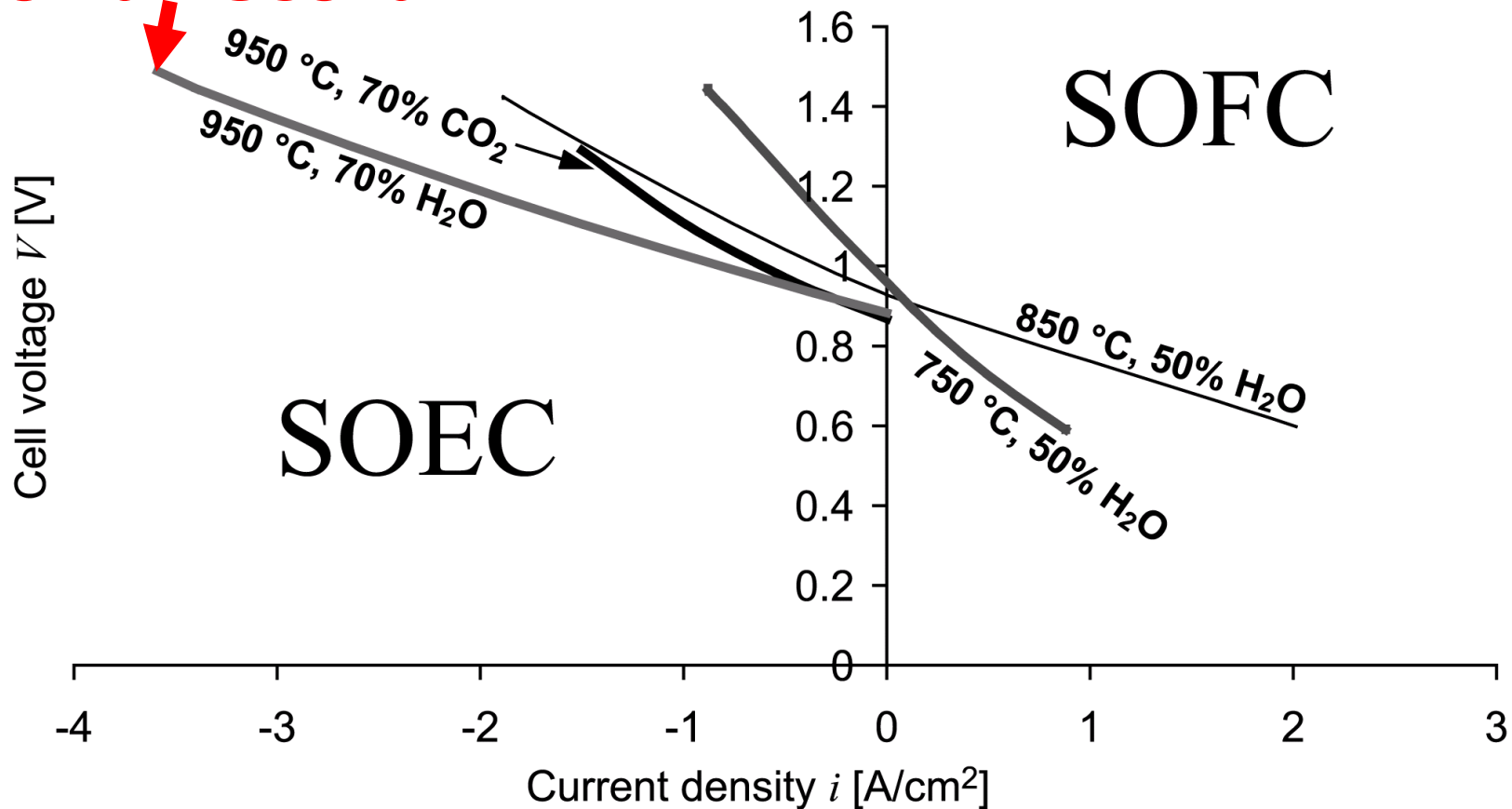
Acc. voltage: 12 kV

SE image



Cell performance

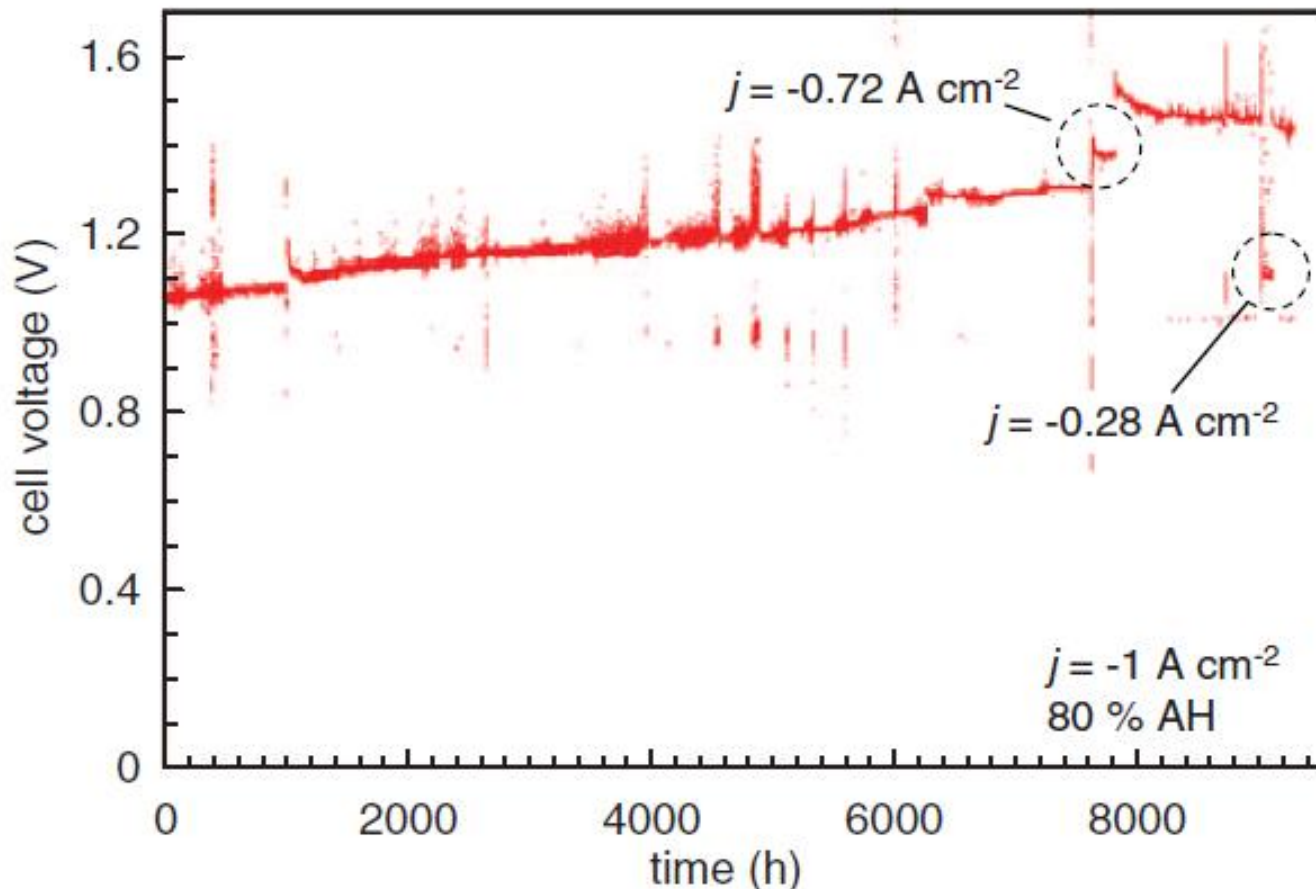
World record !



$i - V$ curves for a Ni-YSZ-supported Ni/YSZ/LSM SOC: electrolyzer (negative cd) and fuel cell (positive cd) at different temperatures and steam or CO₂ partial pressures - balance is H₂ or CO.

S.H. Jensen et al., International Journal of Hydrogen Energy, **32 (2007) 3253**

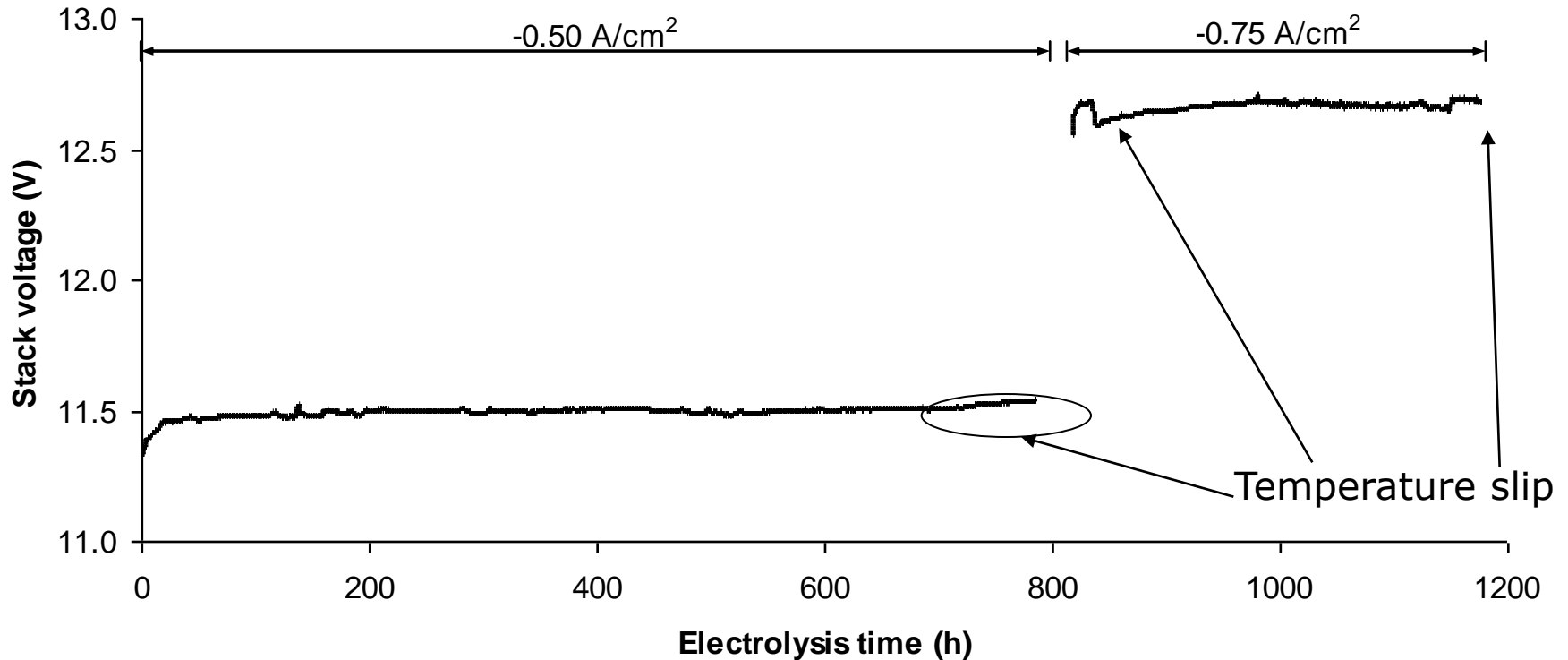
9000 h of Operation of SOC – Steam Electrolysis



Time evolution of the cell voltage during operation with a nominal $j = -1.0 \text{ A cm}^{-2}$ (longer periods of low current density marked with circles). 45 cm^2 , $780 \text{ }^\circ\text{C}$. EIfER test of FZ-J single cell.

J. Schefold et al., *J. Electrochem. Soc.*, **159 (2012) A137**

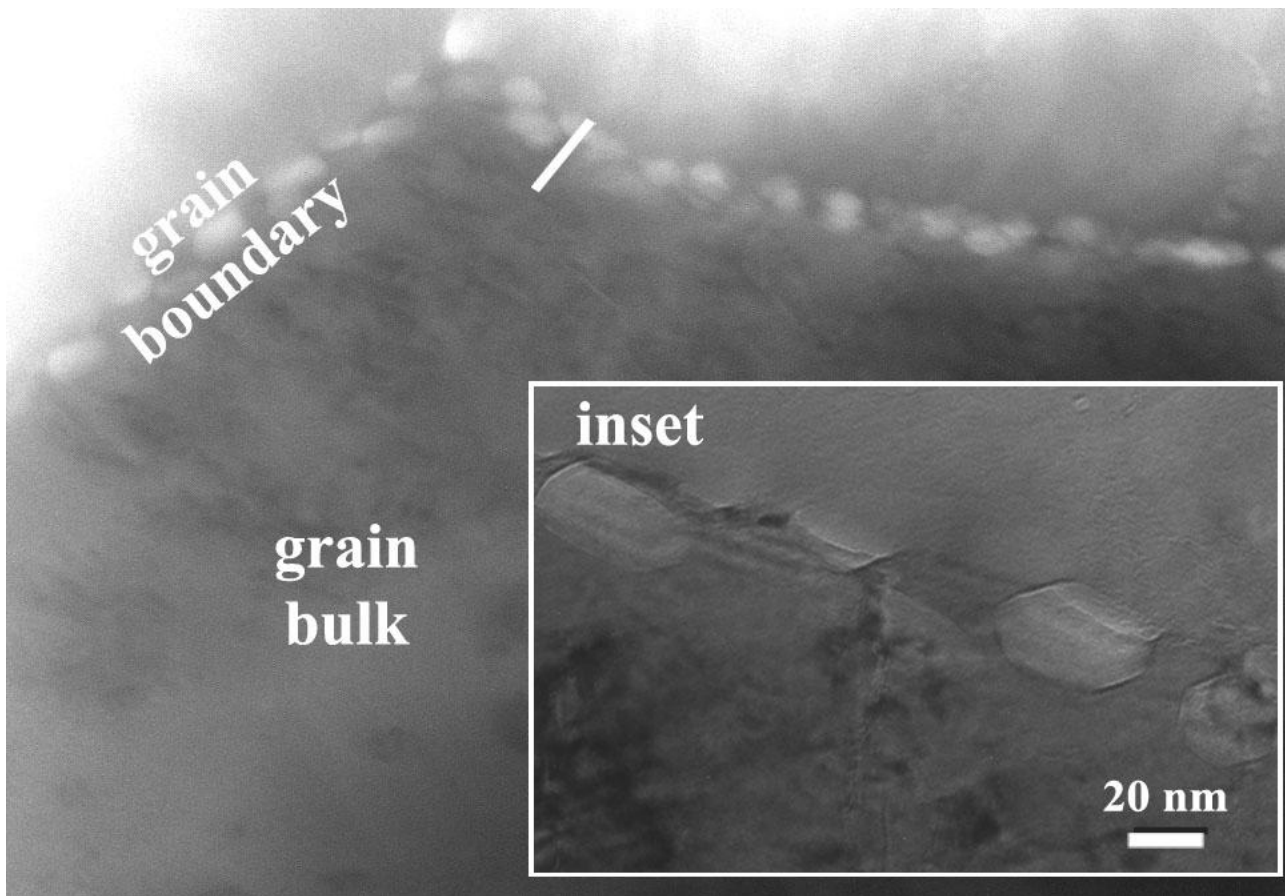
1 kW - 10-cell Topsoe stack – 12 × 12 cm², Risø DTU test



**850 °C, -0.50 A/cm² or -0.75 A/cm², 45 % CO² / 45% H₂O / 10 % H₂,
cleaned gases.**

S. Ebbesen et al., Int. J. Hydrogen Energy, **36**, (2011) 7363

- 850 °C, single cell, steam, -2 A cm⁻² for 188 h
- Electrolyte conductivity degradation - near oxygen electrode
- TEM reveals that it is due to O₂ bubble precipitation inside the electrolyte near the O₂ LSM/YSZ-electrode destroying σ_{O²⁻}



Ruth Knibbe et al.,
J. Electrochem. Soc.,
157 (2010) B1209

Benefits of pressure

- **Deliver gasses at pressure down stream**

- **SOEC**

Pressurization via heat

Reduce overpotentials (Reduce price)

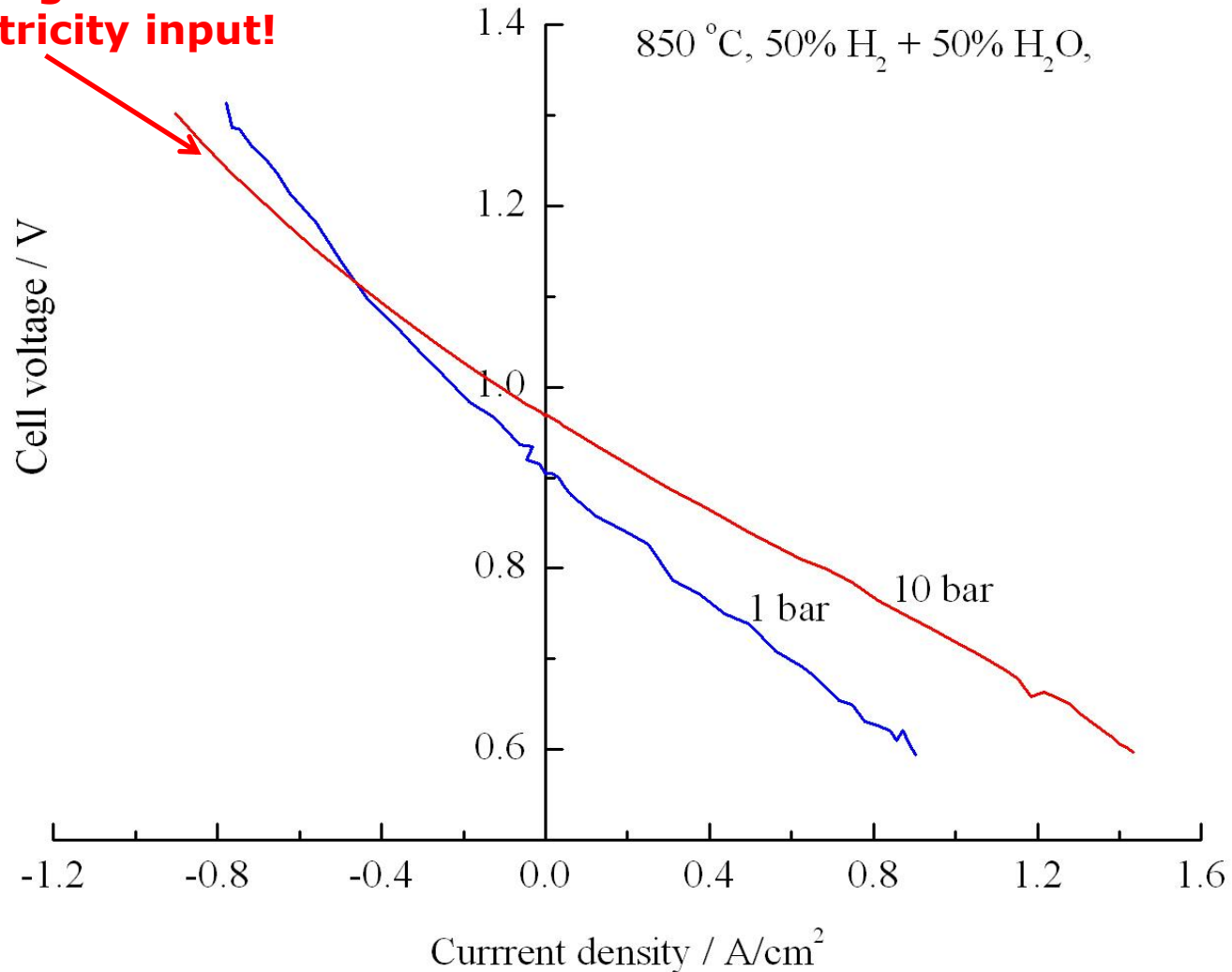
- **AEC, PEM**

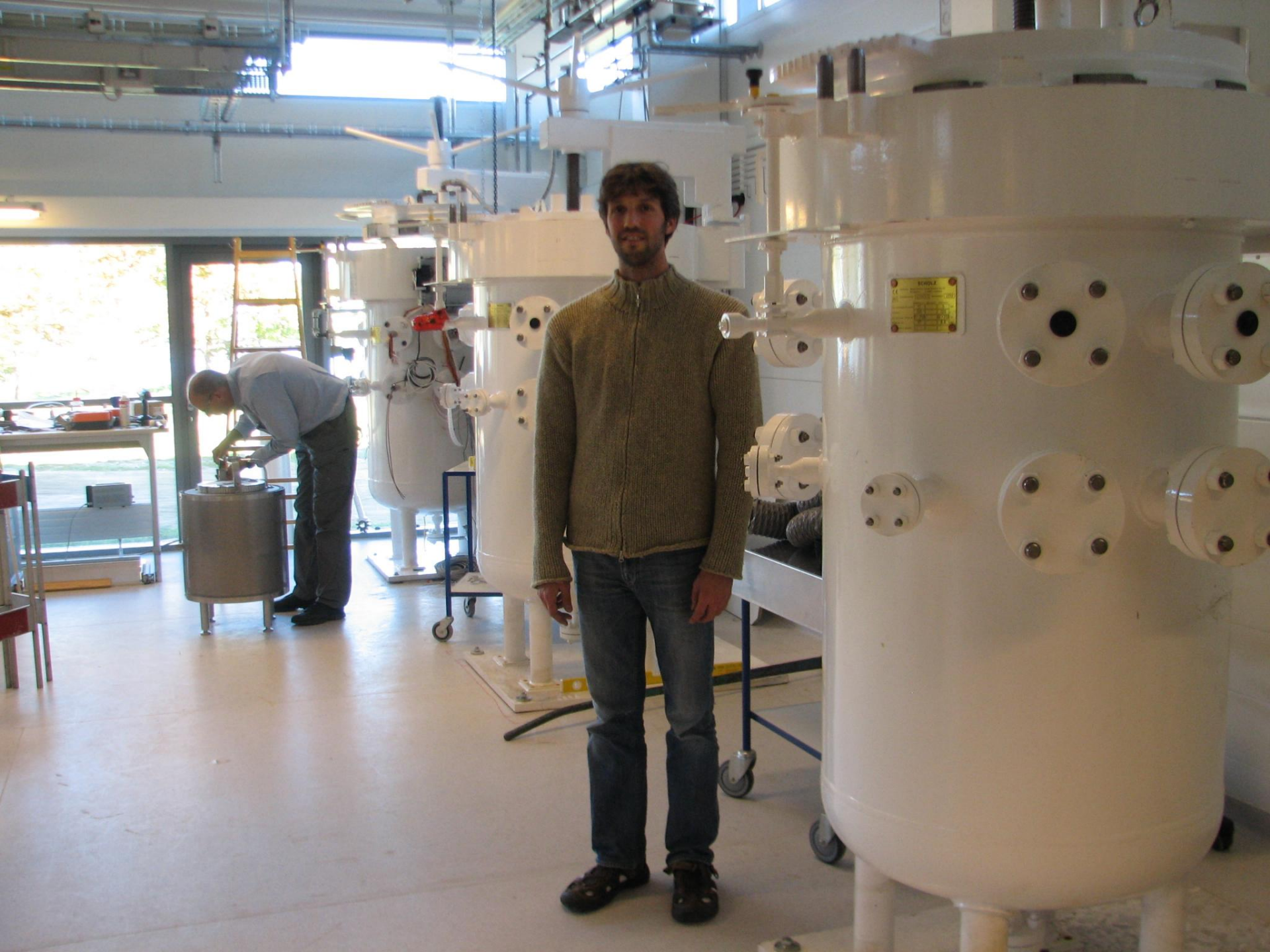
Pressurization via electrochemistry

Reduce overpotentials (Reduce price)

Some early results

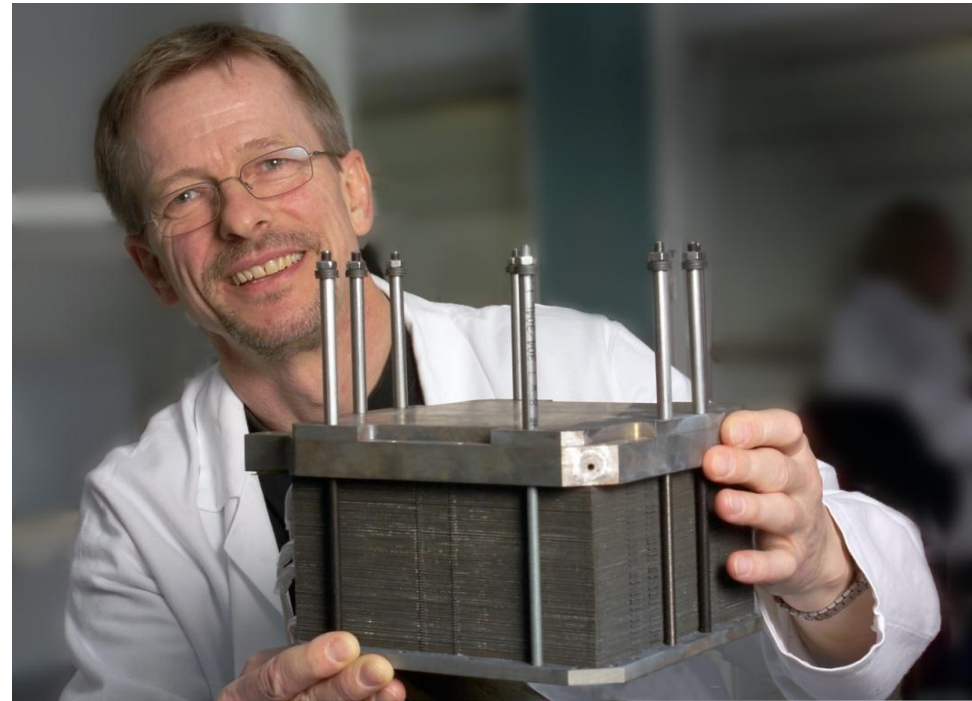
We get pressurized hydrogen with lower electricity input!





Cells stacks

- **To operate at useful voltages several cells, e.g. 50, are stacked in series**
- **High energy density: Stack electric power density of ~ 3 kW/liter demonstrated with Topsoe cell stacks in electrolysis mode**
- **Scalable technology: From kW to MW**



Danish SOC consortium

- **Risø DTU, Haldor Topsoe A/S and Topsoe Fuel Cell A/S have close cooperation around solid oxide cell technology.**
- **Topsoe Fuel Cell has a pilot production line for SOC. Haldor Topsøe has a industrial catalyst production and extensive know-how on fuel production from syngas.**
- **The following slides are about Haldor Topsøe A/S Syngas Technology and “green” projects**

Topsoe SynGas Technologies

Oryx GTL, Qatar – 34,000 bbl/d



2000 TPD Methanol Plant



- **Synthesis Gas**
- **Ammonia**
- **Hydrogen**
- **Carbon Monoxide**
- **SNG**
- **Methanol**
- **DME**
- **Gasoline - TIGAS**

New SOFC production facility Topsoe Fuel Cell A/S

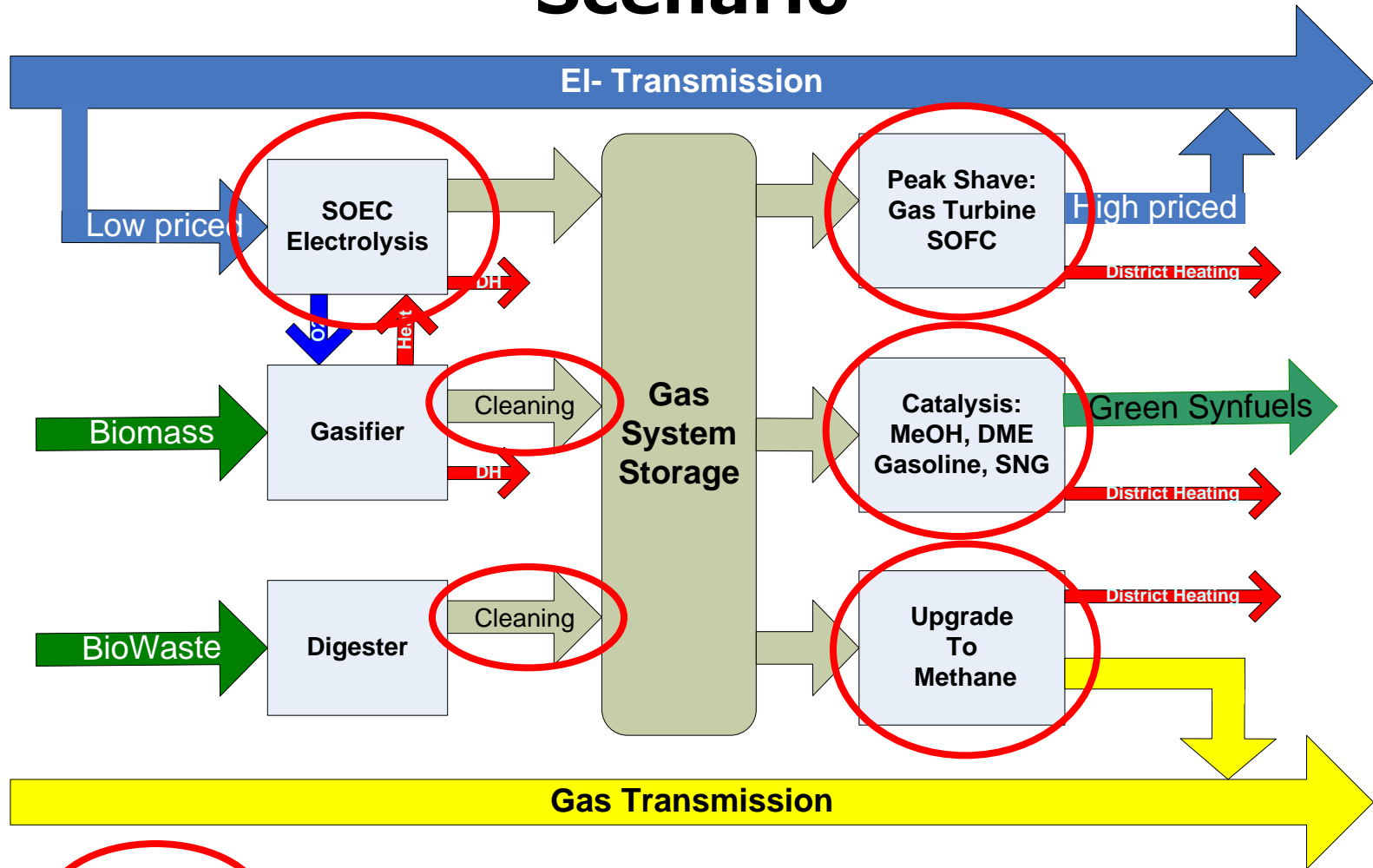
- Inauguration: April 2009
- Capacity \approx 5 MW/yr
- Investment: >13 mio. EUR

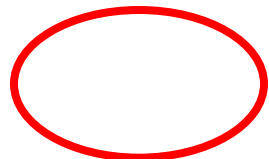


Advanced technology – industrial
relevance – low production cost



Energinet.dk's vision for fossil fuel free Denmark in 2050 – The Wind Scenario



 = Topsøe Technology

Biogas upgrade by means of SOEC ForskNG Project 10677



Participants:

Haldor Topsøe A/S

Ea Energianalyse

Risø DTU

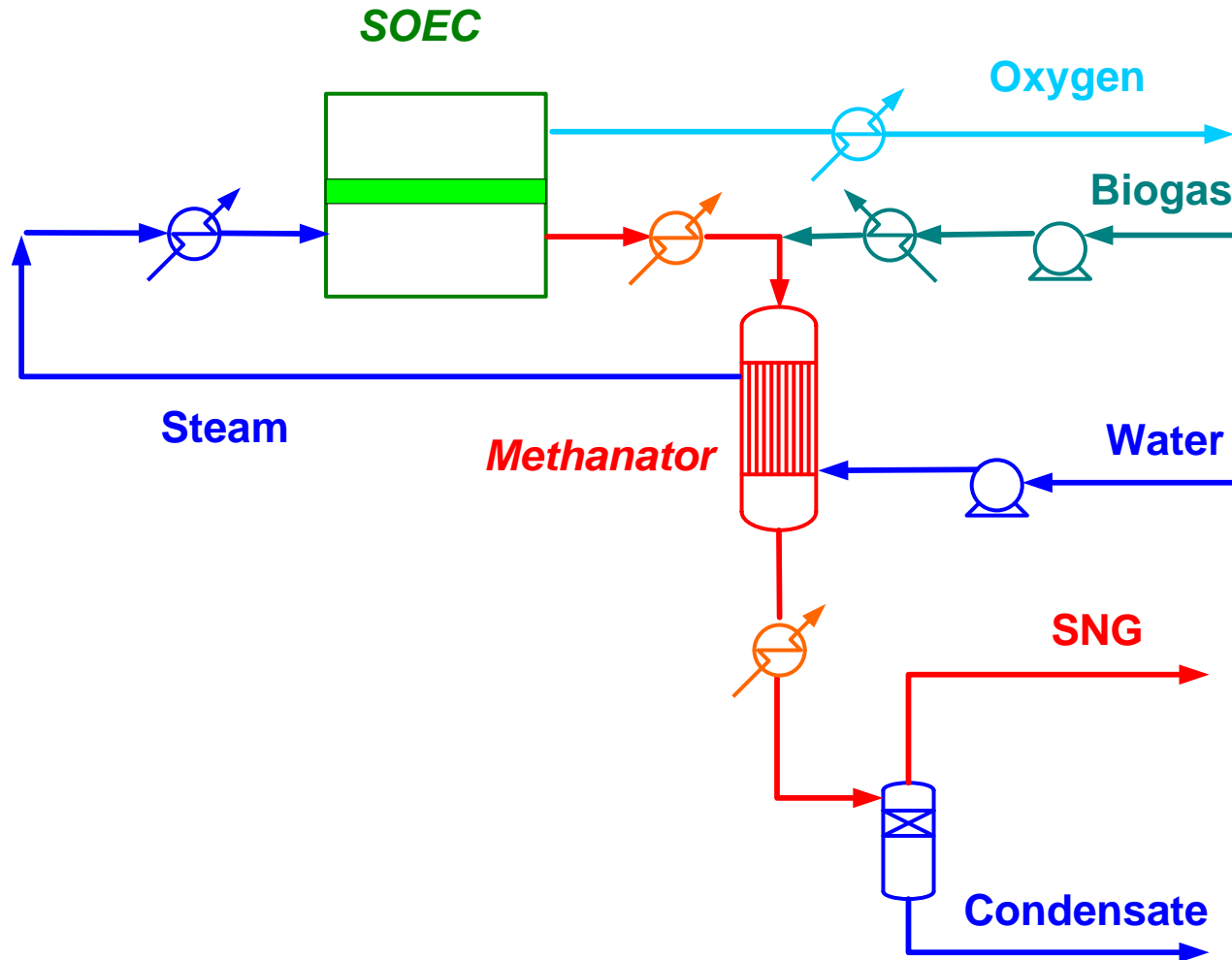
Topsoe Fuel Cell A/S

ForskNG Support

911 kKr.

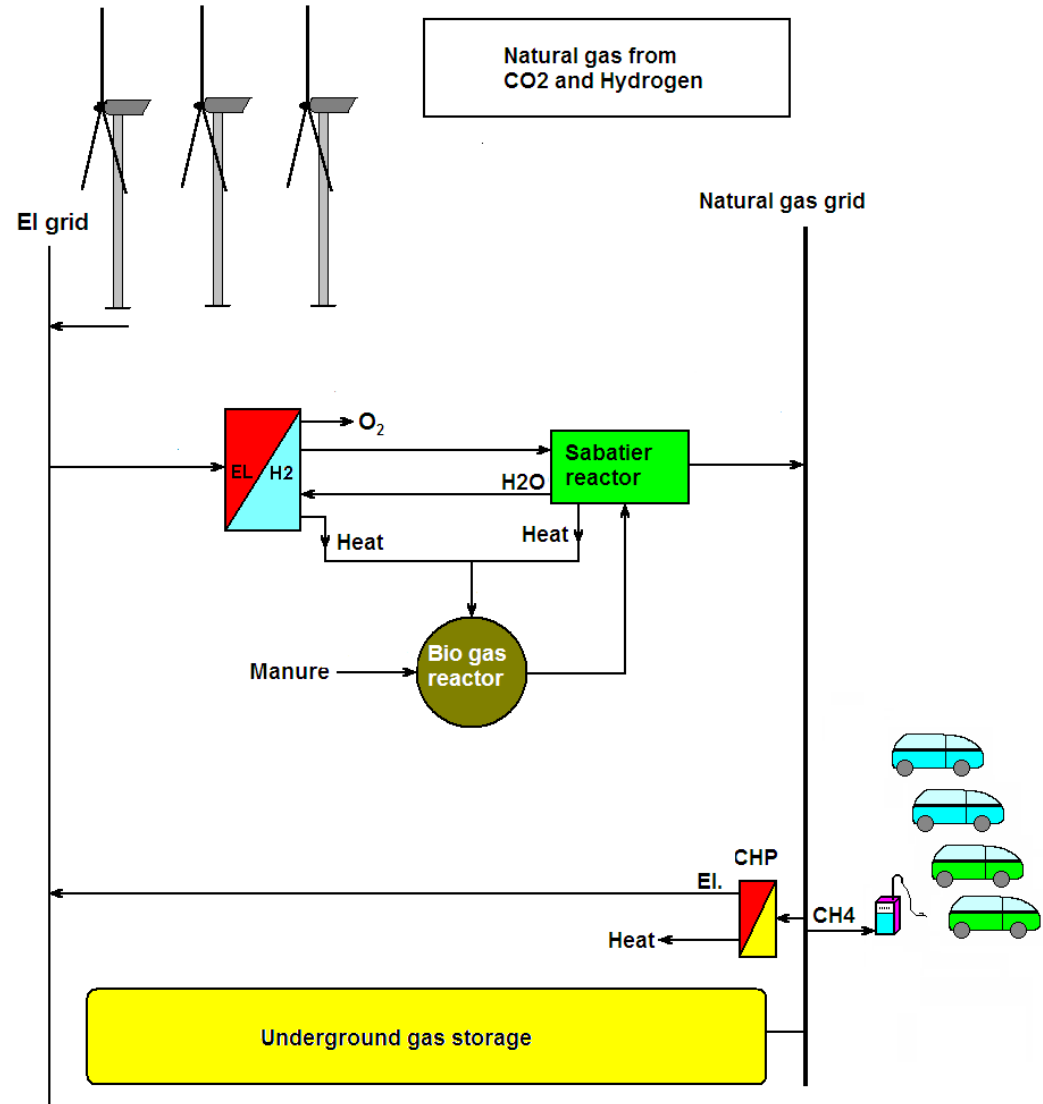


Biogas to SNG via SOEC and methanation of the CO₂ in the biogas



Planning of demo

Experimental verification of Biogas cleaning



Key numbers per year Denmark (2008)

- **Total energy consumption: 673 PJ**
- **Biogas potential: 40 PJ**
- **If upgraded by SOEC: 67 PJ ~ 10 %**
- **NG used for power plants: 73 PJ**
- **NG used in household, industry and service: 76 PJ**
- **Saved CO₂ ~ 1000 kg/capita**

The CO₂ Electrofuel Project

VOLVO **e-on**

CHEMREC

Energy to Succeed



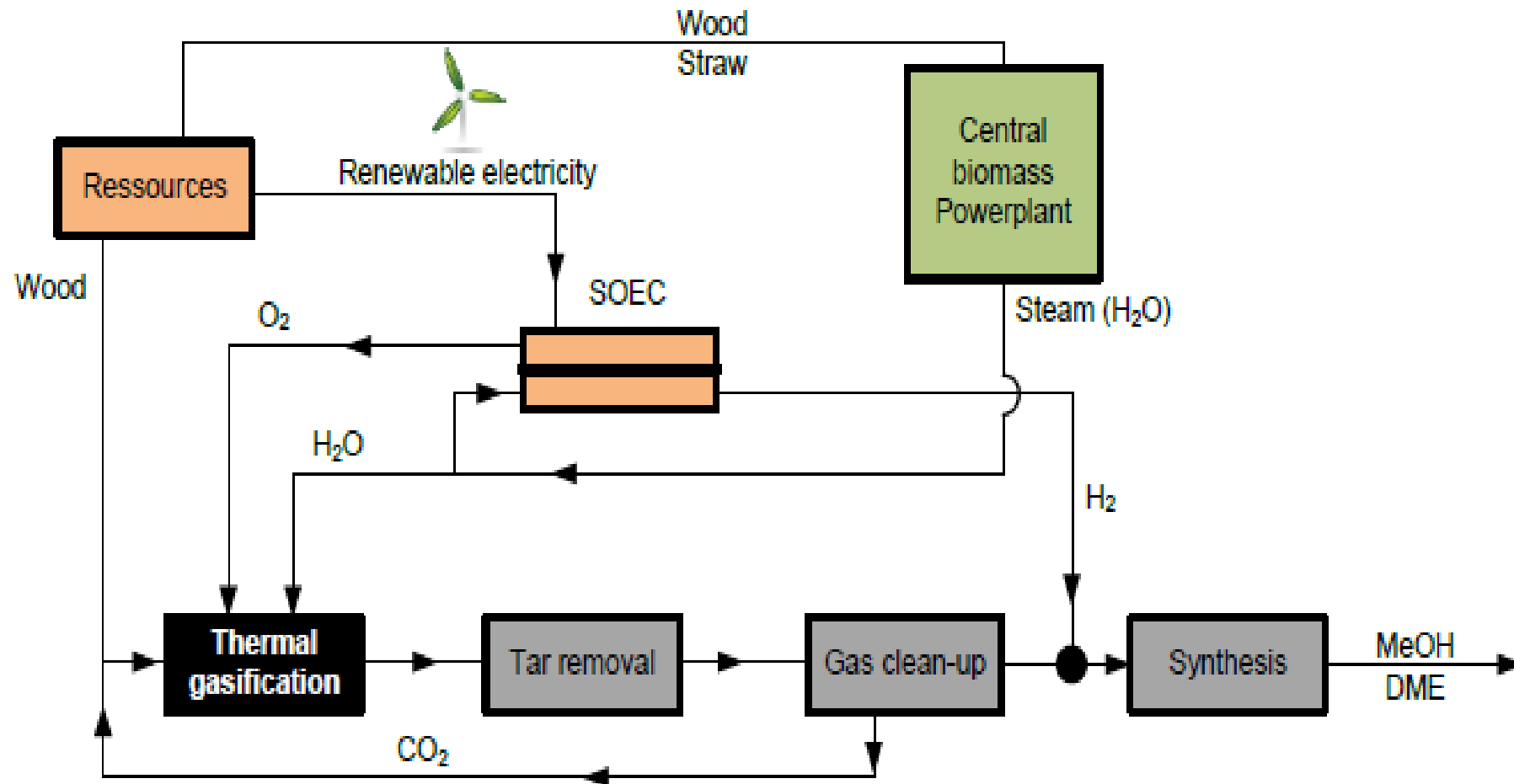
Ea Energy Analyses

HALDOR TOPSØE



Is CO₂ electrofuels a viable and competitive technology for the Nordic countries?

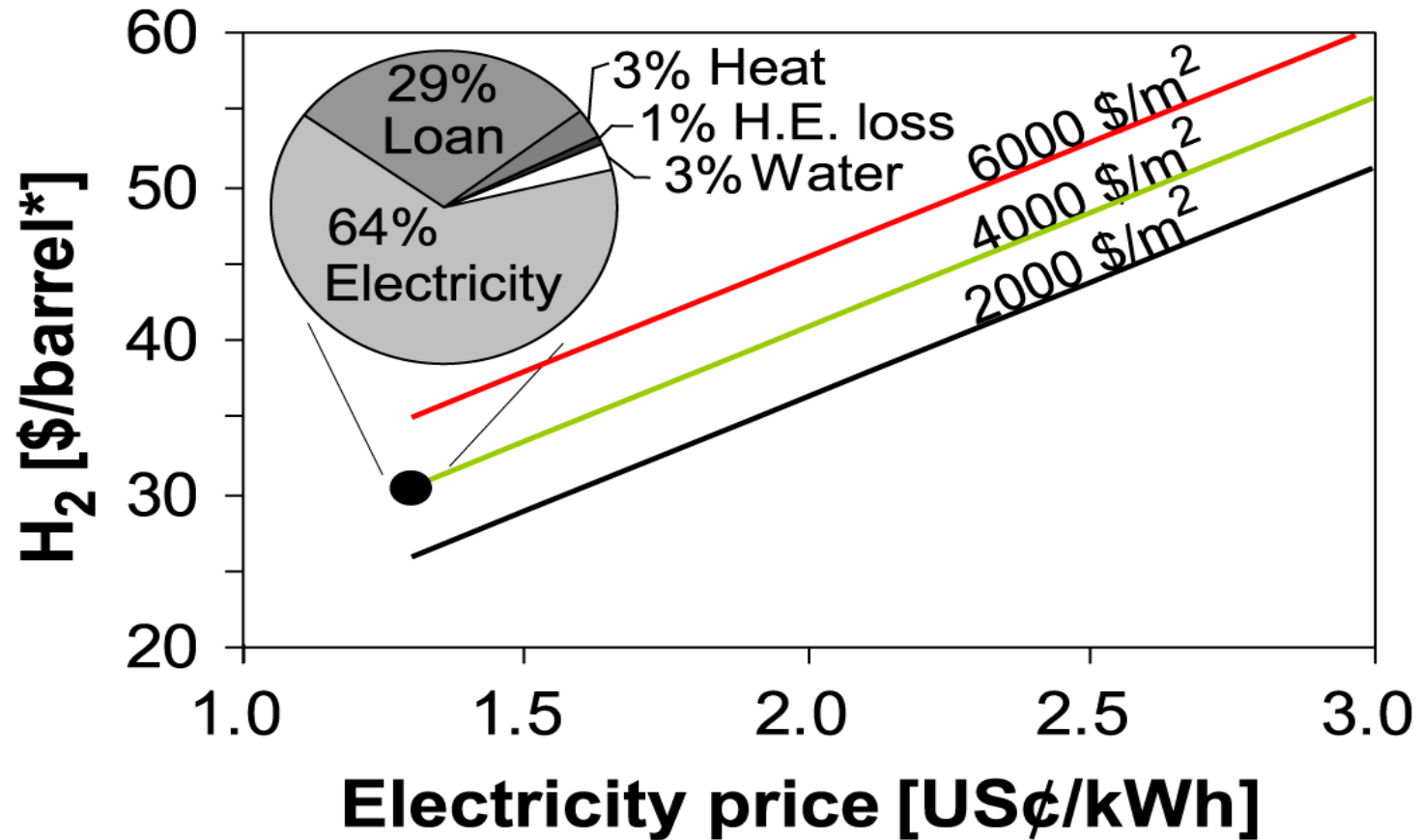
GreenSynFuel Project



Economy assumptions for H₂ production using SOEC

Electricity	1.3US¢/kWh
Heat	0.3US¢/kWh
Investment	4000 \$/m² cell area
Demineralised Water	2.3 \$/m³
Cell temperature	850 ° C
Heat reservoir temperature	110 °C
Pressure	1 atm
Cell voltage	1.29 V (thermo neutral potential)
Life time	10 years.
Operating activity	50%
Interest rate	5%
Energy loss in heat exchanger	5%
H₂O inlet concentration	95% (5% H₂)
H₂O outlet concentration	5% (95% H₂)

H₂ production – economy estimation

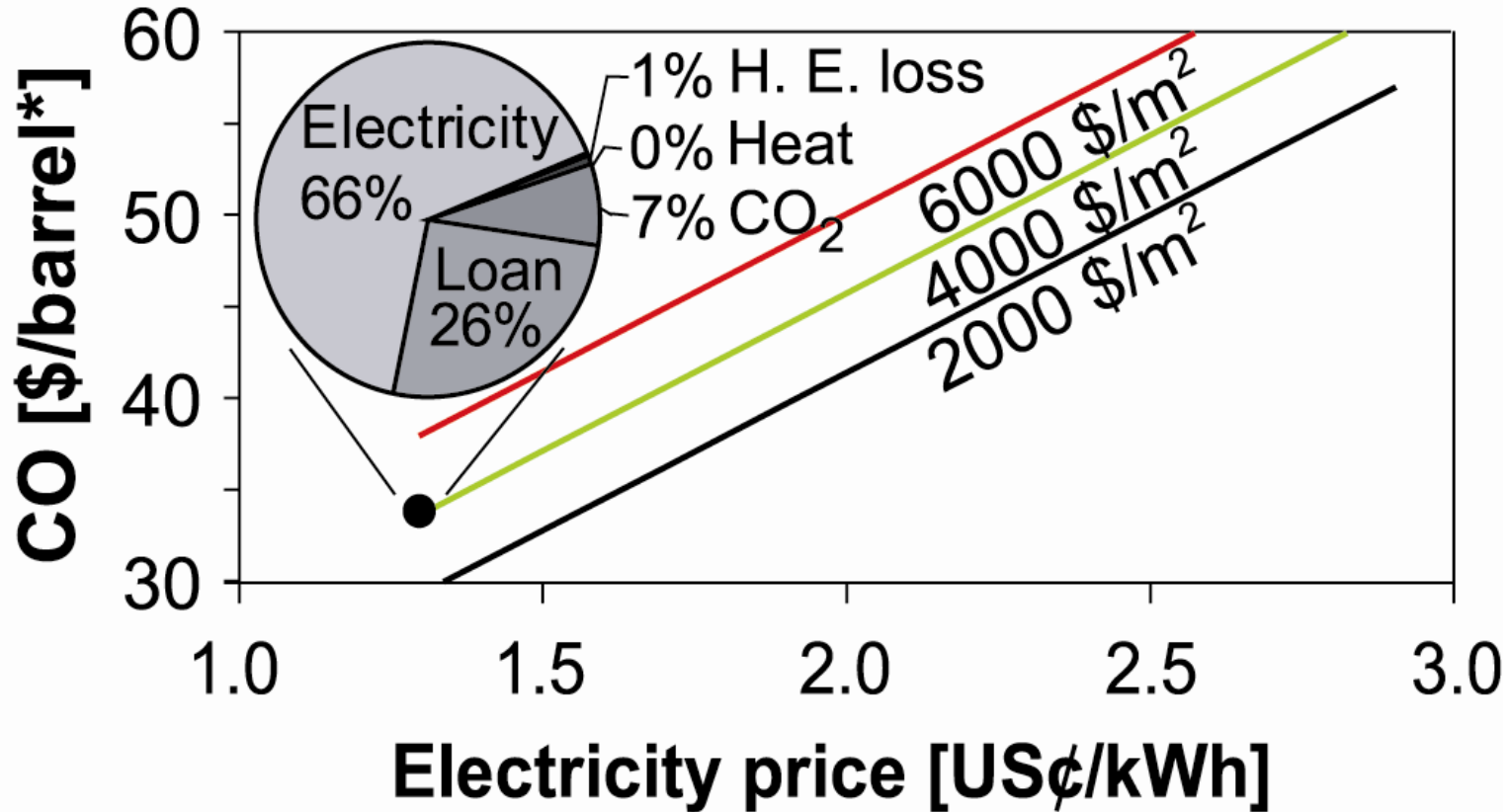


* Conversion of H₂ to equivalent crude oil price is on a pure energy content (J/kg) basis

Economy assumptions for CO production by SOEC

Electricity	1.3US¢/kWh
Heat	0.3US¢/kWh
Investment	4000 \$/m ² cell area
CO ₂	2.3 \$/ton
Cell temperature	850 ° C
Heat reservoir temperature	110 °C
Pressure	1 atm
Cell voltage*	1.47 V (thermo neutral potential)
Life time	10 years.
Operating activity	50%
Interest rate	5%
Energy loss in heat exchanger	5%
CO ₂ inlet concentration	95% (5% CO)
CO ₂ outlet concentration	5% (95% CO)

CO production – economy estimation



* Conversion of CO to equivalent crude oil price is on a pure energy content (J/kg) basis

Concluding remarks

The following slides are meant as contributions to the discussion about what is really important and necessary to realize in the further struggle towards affordable, renewable energy.

Problems

- **Costs, costs and costs, which have different disguises:**
- **Fabrication cost**
- **Performance/efficiency**
- **Durability**
- **Risk = reliability**
- **Annoyance and disturbance of people (noise, vibration, ugly appearance,.....)**

We have to improve it all – and it is a never ending process

Efficiency versus costs

If an energy technology is sustainable (CO_2 – neutral), constantly available and environmental friendly, then the energy efficiency is not important in itself. The energy price for the consumer is the only important factor

The SOC electrolysis – fuel cell cycle-efficiency may for the time being be only 40 %. Most of the round-trip-loss is in the fuel cell (heat “loss”).

Efficiency of conversion of fossil fuel in a car ca. 25 % and in a power plant ca. 40 %




Efficiency of production of bio-ethanol??

Competitive to fossil fuel?

- **Renewable electricity (wind, solar) + SOC will not be competitive to fossil derived fuels within the foreseeable future.**
- **The free market will favor cheap coal and natural gas.**
- **Political intervention is absolutely necessary - the free market forces will not save the climate. A suitable high tax on CO₂ could be a way.**
- **Liquid synfuels and SNG can affordably be fabricated from syngas derived from coal. This was previously practiced in large scale in Germany during 2. world war and in South Africa during the blockade period.**

Acknowledgement

I acknowledge support from our sponsors

- **Danish Energy Authority**  **DANISH ENERGY AUTHORITY**
- **Energinet.dk** The logo for Energinet.dk features the word "ENERGINET" in blue and "DK" in red, separated by a red diagonal slash.
- **EU** The logo for the European Union, featuring a blue rectangle with twelve yellow stars arranged in a circle.
- **Topsoe Fuel Cell A/S** The logo for Topsoe Fuel Cell A/S features the words "TOPSOE FUEL CELL" in green, with the tagline "clean, efficient and reliable" in smaller green text below.
- **Danish Programme Committee for Energy and Environment**
- **Danish Programme Committee for Nano Science and Technology, Biotechnology and IT**
- **The work of many colleagues over the years**